



SERVICE NOTE: USES H-34745 GAR-MAX BEARINGS ©  
OR  
SERVICE NOTE: USES H-15809 BRONZE BEARINGS

61	10	69448-A	EXT. RETAINER RING (1-1/8)
60	-	613-0-1-0-6-4	3/8-16 X 1/2 LG HHCS
59	-	68377-C	FACE DUST GUARD (SEE TIER GRP)
58	1	68376-A	TWISTER BANK BAR
57	1	68375-B	TWISTER BANK LH ASSEMBLY
56	1	68374-B	TWISTER BANK RH ASSEMBLY
55	12	68133-A	SQUARE KEY (1/4 X 1-3/8 LG)
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53	2	68363-C	DUST GUARD
52	10	621-8-0-0-8-8	1/2 X 1 SHOULDER BOLT
51	10	H-15606-A	ROLLER
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47	1	68359-A	#60 OFFSET LINK
46	1	68358-A	#60 MASTER LINK
45	1	68357-A	#60 TWISTER CHAIN (63 P)
44	1	670-0-1-0-3-10	3/16 X 1-1/4 COTTER PIN
43	1	660-0-1-0-2-0	1/8 GREASE FITTING
42	11	674-8-1-0-16-0	1" FLAT WASHER (A325)
41	1	68362-A	#60 IDLER ASSEMBLY
40	1	675-0-1-0-4-0	1/4 LOCK WASHER
39	1	613-0-1-0-4-6	1/4-20 X 3/4 LG HHCS
38	1	68134-A	WASHER (SPECIAL)
37	3	H-15781-A	THRUST WASHER
36	1	68360-A	SPROCKET (60B9)
35	4	682-12-1-0-6-0	3/8 C/SUNK EXT LOCK WASHER
34	6	645-0-1-0-6-8	3/8-16 X 1" LG FSHCS
33	1	D-00084-A	CHARLYN HYD. MOTOR
32	2	68325-A	TWISTER SPROCKET (60B12)
31	8	H-15438-A	OFFSET LINK (#40 CHAIN)
30	8	H-15437-A	MASTER LINK (#40 CHAIN)
29	8	H-31956-A	#40 ROLLER CHAIN
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27	6	H-30684-A	SPROCKET (0540A17H)
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25	4	H-30683-A	SPROCKET (40B17H)
24	2	H-35959-A	SPACER
23	1	H-33252	LS23 PROX. MOUNT
22	1	69423-A	LS23 TIMING CAM WELDMENT
21	10	H-15810-A	SHAFT COLLAR
20	10	H-15815-A	LOCK COLLAR
19	30	H-15814-A	THRUST WASHER
18	10	644-0-1-0-6-3	3/8-16 X 3/8 SH SET SCREW
17	5	H-15803-B	TWISTER HOOK (LH)
16	5	H-15804-B	TWISTER HOOK (RH)
15	1	H-15808-C	TWISTER SHAFT (LH)
14	4	H-15806-C	TWISTER SHAFT (RH)
13	1	H-15807-C	TWISTER SHAFT (LH)
12	4	H-15805-C	TWISTER SHAFT (RH)
11	2	626-0-1-0-6-12	3/8-16 X 1-1/2 LG SHCS
10	6	678-0-1-0-6-0	3/8-16 HEX NUT
9	4	619-0-1-0-6-16	3/8-16 X 2 LG CARRIAGE BOLT
8	1	68130-B	#60 IDLER TAKE-UP WELDMENT
7	4	682-12-1-0-8-0	1/2 C/SUNK EXT LOCK WASHER
6	4	645-0-1-0-8-12	1/2-13 X 1-1/2 LG FSHCS
5	1	H-30494-B	MOTOR MOUNT
4	10	675-0-1-0-6-0	3/8 LOCK WASHER
3	6	613-0-1-0-6-8	3/8-16 X 1" LG HHCS
2	2	H-31955-A	BRASS WEAR BAR
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AMERICAN BALER COMPANY  
BELLEVUE, OHIO 44811

AMERICAN BALER  
#60 TWISTER ASSEMBLY (5W)  
69450

REVISIONS:

REV.	DATE	BY	DESC.
C	06-30-09	MAH	NOTE: USE H-34745 INSTEAD H-15809
B	12-13-04	MAH	REMOVED 68377 GUARD & JING BOLTS
A	10-05-04	MAH	ADDED ITEM #23 (LS23 PROX. MOUNT)

FORM 1